

## Andon System Software Quick Start Guide

(DTCS-1432A)



1. Double Click on "E-Andon" shortcut icon.



2. Then, it will appear "LAN Connection Ok" or "Wireless Connection Ok" message. Click on "OK" Button

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|-------------------|------------------------|--|
| E-Andon           | E-Andon                | T Andra 🔯<br>Witter oregan A   |
| LAN connection Ok | Wireless connection Ok | MCCH   |
| ОК                | ОК                     | Reference  |

3. Downtime Capturing System Software will appear as following screen.

Click on "Activate" Button to start SMS server software.

| DOWN TIME                     | CAPTURING SY | <b>STEM</b> |  |  |  |  |  |
|-------------------------------|--------------|-------------|--|--|--|--|--|
| File Settings Connection Help |              |             |  |  |  |  |  |
| SMS ACTIVATE                  |              |             |  |  |  |  |  |
| Activate                      | START        | EXIT        |  |  |  |  |  |



4. Please wait until "Device Connection Successfully" message appear on SMS server software



5. Now, click on "Start" Button.



6. Then, the SMS server software will be minimized to Notification area as following picture.



7. Click on "Start" button to start Downtime Capturing System software.



8. Please see whether fill all cells after few seconds.

| 🥳<br>Recycle Bin              | Shorto<br>E-An | ut to<br>don                       |                 |           |            |                  |           |             |          |
|-------------------------------|----------------|------------------------------------|-----------------|-----------|------------|------------------|-----------|-------------|----------|
| A                             | Ē              | Down Time Cap                      | turing System   | Ver20     |            |                  |           |             |          |
| Adobe Acrobat<br>6.0 Professi | DTCS           | DOWN TIME CAPTURING SYSTEM         |                 |           |            |                  |           |             |          |
| <mark>.</mark> &              | 6              | Regency Garments Limited - Unit 03 |                 |           |            |                  |           |             |          |
| Adobe Reader                  | DTCS           |                                    | Team 28         | Team 27   | Team 26    | Team 25          | Team 24   | Team 23     | Team 22  |
|                               |                | ІЕЛТЕСН                            | 0:11:23         | 0:00:00   |            |                  |           |             |          |
|                               |                | QLTY                               | 0:00:00         | 0:00:00   |            |                  |           |             |          |
|                               |                | PROD                               | 0:00:00         | 0:00:00   |            |                  |           |             |          |
|                               |                | MNT                                | 0:28:24         | 0:03:21   |            |                  |           |             |          |
|                               |                | INPUT                              | 0:00:00         | 0:00:00   |            |                  |           |             |          |
|                               |                |                                    | Team 21         | Team 20   | Team 19    | Team 18          | Team 17   | Team 16     | Team 15  |
|                               |                | ІЕЛТЕСН                            |                 |           |            |                  |           |             |          |
|                               |                | QLTY                               |                 |           |            |                  |           |             |          |
| 2                             |                | PROD                               |                 |           |            |                  |           |             |          |
| PROLINK<br>WN2001 Wi          |                | MNT                                |                 |           |            |                  |           |             |          |
| _                             |                | INPUT                              |                 |           |            |                  |           |             |          |
| S (1997)                      |                |                                    |                 |           |            | ^                |           |             | ~        |
| TeamViewerQS                  |                |                                    |                 |           |            |                  |           |             |          |
|                               |                |                                    |                 |           |            |                  |           |             |          |
|                               |                |                                    |                 |           |            |                  |           |             |          |
| Mobile Partner                |                |                                    |                 |           |            |                  |           |             |          |
|                               |                |                                    |                 |           |            | ×                |           |             | <u> </u> |
| 8                             |                |                                    |                 |           |            |                  |           |             |          |
| Shortcut to<br>NetAssist      |                |                                    |                 |           |            |                  |           |             |          |
| 🛃 start                       |                | C TeamViewer                       | 💽 Microsoft Ex. | 🖄 Documer | nt1 🦉 unti | tled - Paint 🛛 🖉 | ONLINE DO | W Down_Time | R : 01   |

9. Now, you have successfully started the Downtime Capturing system.

| Down Time Ca  | nturing System Ver20 |         |         |         |         |         |         |  |  |
|---|----------------------|---------|---------|---------|---------|---------|---------|--|--|
| DOWN TIME CAPTURING SYSTEM<br>Regency Garments Limited - Unit 03                                    |                      |         |         |         |         |         |         |  |  |
|   | Team 28              | Team 27 | Team 26 | Team 25 | Team 24 | Team 23 | Team 22 |  |  |
| IE/TECH   | 0:11:37              | 0:00:00 | 0:00:00 | 0:15:14 | 0:00:00 | 0:11:09 | 0:00:00 |  |  |
| QLTY  | 0:00:00              | 0:00:00 | 0:00:00 | 0:01:16 | 0:00:00 | 0:00:00 | 0:00:00 |  |  |
| PROD  | 0:00:00              | 0:00:00 | 0:00:00 | 0:09:51 | 0:00:01 | 0:00:00 | 0:00:00 |  |  |
| MNT   | 0:28:24              | 0:03:21 | 0:06:58 | 0:27:30 | 0:04:35 | 0:04:53 | 0:01:10 |  |  |
| INPUT   | 0:00:00              | 0:00:00 | 0:00:00 | 0:23:41 | 0:00:00 | 0:00:07 | 0:00:00 |  |  |
|   | Team 21              | Team 20 | Team 19 | Team 18 | Team 17 | Team 16 | Team 15 |  |  |
| IE/TECH   | 0:00:00              | 0:00:00 | 0:03:22 | 0:03:54 | 0:00:00 | 0:00:00 | 0:00:00 |  |  |
| QLTY  | 0:00:00              | 0:00:00 | 0:00:00 | 0:00:19 | 0:00:18 | 0:00:00 | 0:00:00 |  |  |
| PROD  | 0:10:33              | 0:03:45 | 0:26:18 | 0:09:18 | 0:02:08 | 0:00:00 | 0:00:00 |  |  |
| MNT   | 0:00:00              | 0:15:34 | 0:25:15 | 0:36:03 | 0:11:32 | 0:03:32 | 0:33:47 |  |  |
| INPUT   | 0:00:00              | 0:00:00 | 0:00:08 | 0:27:32 | 0:01:11 | 0:00:38 | 0:00:00 |  |  |
| 1 3/19/2015 11:55:20 AM. Team 19 MTN **** 200008,DSND=0405,TECH<br>0:25:15 1 *200008,DSND=0405,TECH |                      |         |         |         |         |         |         |  |  |